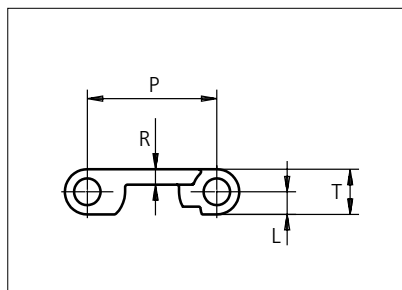
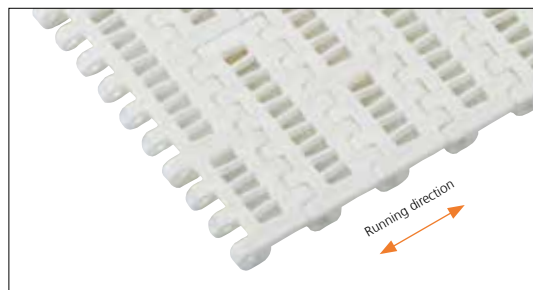




Plastic Modular Belt

Series **uni CNB** Type **22% Open**



Straight running belt
Nominal pitch: 25.4 mm (1.00 in)
Surface type: Flat
Surface opening: 22%
Backflex radius: 40.0 mm (1.60 in)
Pin diameter: 5.0 mm (0.20 in)

Belt material & color	PP W	POM-D W	PE 			mm	in		mm	in
Pin material & color	 PP W		 PE 	P (Nominal)	25.4	1.00	T	8.8	0.35	
				R	3.0	0.12	L	4.4	0.17	

Non standard material and color: See uni Material and Color Overview.

Belt width		Permissible tensile force (Belt/pin material)						Belt weight (Belt/pin material)						*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-D/PA6.6		PP/PA6.6		PE/PA6.6		POM-D/PA6.6		PP/PA6.6		PE/PA6.6			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft	kg/m	lb/ft			
77	3.0	1040	234	539	121	477	107	0.4	0.25	0.3	0.18	0.3	0.18	2	2	2
153	6.0	2065	464	1071	241	949	213	0.7	0.49	0.5	0.35	0.5	0.36	2	2	2
229	9.0	3091	695	1603	360	1420	319	1.1	0.74	0.8	0.52	0.8	0.54	2	2	2
305	12.0	4117	926	2135	480	1891	425	1.5	0.98	1.0	0.70	1.1	0.72	3	3	2
381	15.0	5143	1156	2667	600	2362	531	1.8	1.23	1.3	0.87	1.3	0.90	3	3	2
457	18.0	6169	1387	3199	719	2833	637	2.2	1.47	1.6	1.04	1.6	1.07	4	4	2
533	21.0	7195	1617	3731	839	3304	743	2.6	1.72	1.8	1.22	1.9	1.25	4	4	2
609	24.0	8221	1848	4263	958	3776	849	2.9	1.96	2.1	1.39	2.1	1.43	5	5	3
685	27.0	9247	2079	4795	1078	4247	955	3.3	2.21	2.3	1.57	2.4	1.61	5	5	3
761	30.0	10273	2309	5327	1197	4718	1061	3.7	2.45	2.6	1.74	2.7	1.79	6	6	3
837	33.0	11299	2540	5859	1317	5189	1167	4.0	2.70	2.8	1.91	2.9	1.97	6	6	3
913	35.9	12325	2771	6391	1437	5660	1272	4.4	2.95	3.1	2.09	3.2	2.15	7	7	4
989	38.9	13351	3001	6923	1556	6132	1378	4.7	3.19	3.4	2.26	3.5	2.33	7	7	4

Additional standard belt widths are available in steps of 76.0 mm (2.99 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

1977	77.8	26690	6000	13839	3111	12257	2755	9.5	6.38	6.7	4.52	6.9	4.65	14	14	7
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Additional standard belt widths are available in steps of 76.0 mm (2.99 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

2965	116.7	40028	8998	20755	4666	18383	4132	14.2	9.56	10.1	6.77	10.4	6.97	20	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

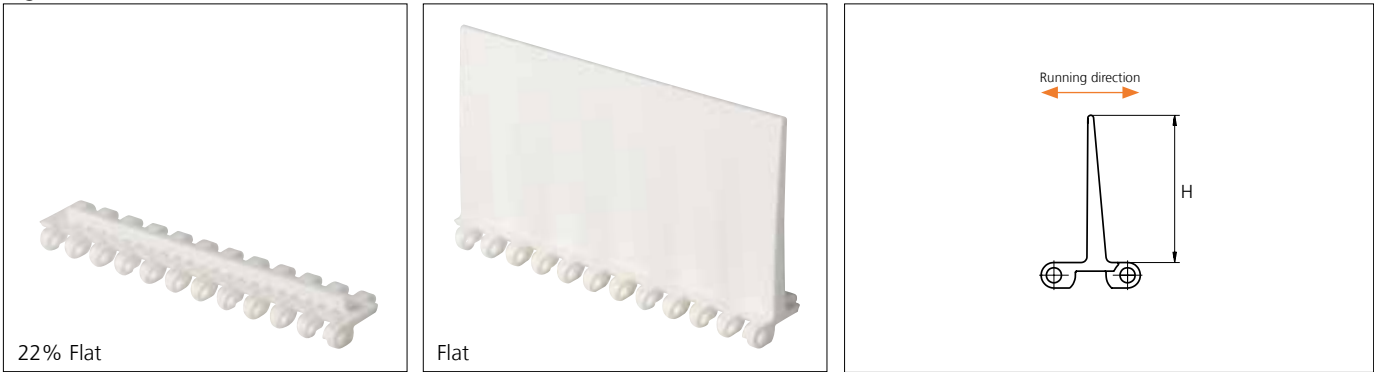
*Max. Load per Drive Sprocket. Belt material: POM-D 600 N (135 lbf), PP 500 N (112 lbf)

**Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in)

= Single Link

Accessories

Flight

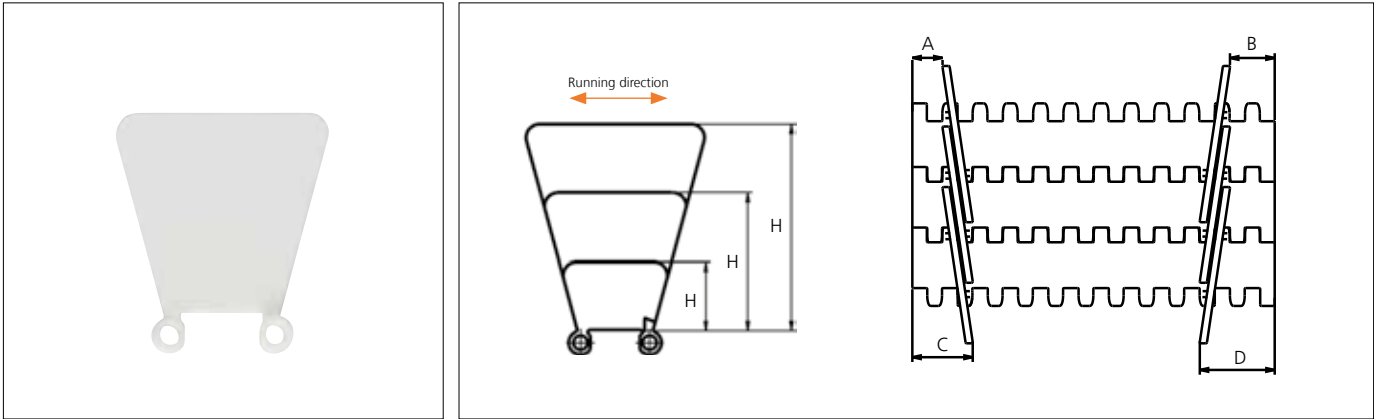


Type	Material & color	H		Link size	Width		Indent	
		mm	in		mm	in	mm	in
22% Flat	PE  PP-I 	5.0	0.20	K300	75.9	2.99	6.4	0.25
				K600	152.0	5.98		
Flat/waves*	POM-D  PE  PP-I  PP-I 	25.4	1.00	K600	152.0	5.98	0.0	0.00
		50.8	2.00					
		76.2	3.00					

Minimum bricklaid indent is 38.1 mm (1.50 in). Increment: 12.7 mm (0.50 in).
 *Flat/waves also available with 26.0 mm (1.02 in) molded indent.
 Non Standard material and color: See uni Material and Color Overview.

Accessories

Side Guard



Type	Material & color	H		A (Min.)		B (Min.)		C (Min.)		D (Min.)	
		mm	in	mm	in	mm	in	mm	in	mm	in
Closed	PP-I  	25.4	1.00	12.5	0.49	18.5	0.73	25.5	1.00	31.5	1.24
		50.8	2.00								
		76.2	3.00								

Minimum indent to outside of Side Guard: 14.0 mm (0.55 in). Increment 6.4 mm (0.25).
 Non Standard material and color: See uni Material and Color Overview.
 Backflex radius for Side Guard: 75.0 mm (2.95 in)

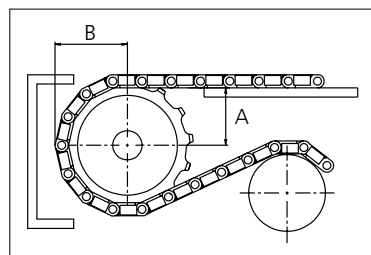
Sprocket

No of teeth	Bore size								Overall diameter		Pitch-diameter		Hub-diameter		A-dimension		B-dimension		Double row/Two way	PA6 LG	
	Pilot bore	in	0.98	1.00	1.18	1.25	1.50	1.57												Molded	LG
		mm	25.0	25.4	30.0	31.8	38.1	40.0	mm	in	mm	in	mm	in	mm	in					
Z10	✓		●	●	●	●			80.0	3.15	82.2	3.24	70.0	2.76	34.7	1.37	45.5	1379	✓	✓	
Z12	✓			●	●	●			96.8	3.81	98.1	3.86	70.0	2.76	43.0	1.69	53.5	2.11	✓	✓	
Z15	✓			●	●	●			121.5	4.78	122.2	4.81	70.0	2.76	55.3	2.18	65.5	2.58	✓	✓	
Z18	✓				●	●	●	●	146.0	5.75	146.3	5.76	70.0	2.76	67.6	2.66	77.5	3.05	✓	✓	
Z19	✓				●	●	●	●	154.2	6.07	154.3	6.07	70.0	2.76	71.7	2.82	81.6	3.21	✓	✓	

■ Molded sprocket



● Molded sprocket



Other sprocket sizes are available upon request.
 Two-part sprockets are available upon request.
 Other bore sizes are available upon request.
 uni Retainer Rings: See uni Retainer Ring data sheet.
 Width of tooth = 12.0 mm (0.47 in)
 Width of sprocket = 25.0 mm (0.98 in)

Max load per sprocket shown does not take bore size into account.
 Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni CNB.
 For more detailed sprocket information, contact Customer Service.

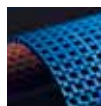
Non standard material
 and color: See uni Material
 and Color Overview.



Synthetic Belts



Endless Woven Belts



Modular Belts



Engineered Belts



Homogeneous Belts



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